

COBB Corporation

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Pipes & Tubes

CARBON & ALLOY STEEL

PRODUCT	TYPE	STANDARDS	GRADES	SIZE RANGE
PIPES	SEAMLESS (Cold Drawn/Hot Finish)	ASTM / ASME A/SA-106, A/SA-179 A/SA-333, A/SA-335 A/SA-519 API 5L	Gr. B, Gr. C Gr. 3, Gr. 6 SAE 1006-1020, 4140 Gr. B, X42-X80 (PSL1 & PSL2)	1/8" to 16" OD SCH 5 to SCH 160, XXH
	WELDED (ERW, LSAW/DSAW, SSAW)	ASTM / ASME A/SA-53, A/SA-135, A-795, A/SA-252, A/SA-500 API 5L	Gr. A, Gr. B, Gr. C (UL/FM) Gr. 2, Gr. 3 Gr. B, X42-X80 (PSL1 & PSL2)	1/2" to 120" OD SCH 5 to SCH 160, XXH
	OCTG SEAMLESS/WELDED	API 5CT	H40, J/K55, L80, N80, P110, Q125	CASING: 4-1/2" to 20" OD TUBING: 2-3/8" to 4-1/2" OD
TUBES	WELDED (ERW,SSAW) CIRCULAR SQUARE RECTANGULAR	ASTM / ASME A/SA-79, A/SA-192, A/SA-209, A/SA-210, A/SA-213, A/SA-214 A-500, A-513	Gr. A, Gr. B, Gr. C	CHS: 1/2" to 120" SHS: 1/2" to 12" RHS: 1/2" x 3/4" to 10" x 12"

STAINLESS STEEL

PRODUCT	TYPE	STANDARDS	GRADES	SIZE RANGE
PIPES	SEAMLESS	ASTM / ASME A/SA-213, A/SA-269, A/SA-268, A/SA-312, A/SA-376, A/SA-511 A/SA-790, A/SA-358	TP-202, 304, 304H, 304L, 309, 310,310S, 316, 316H, 316L, 316Ti, 317,317L, 321, 321H, 347, 347H,409, 410, 420, 430, 904L	1/8" to 12" NB SCH 5 to SCH 160, XXH
	WELDED (ERW, EFW, SAW)	ASTM / ASME A/SA-249, A/SA-269, A/SA-270, A/SA-312, A/SA-358, A/SA-409, A/SA-554, A/SA-668, A/SA-778, A/SA-790, A/SA-928	TP-202, 304, 304H, 304L, 309, 310, 310S, 316, 316H, 316L, 316Ti, 317, 317L, 321, 321H, 347, 347H, 409, 410 420, 430, 904L	1/4" to 72" NB SCH 5 to SCH 160, XXH
TUBES	SEAMLESS WELDED (ERW, EFW, SAW)	ASTM / ASME A/SA-213, A/SA-312 A/SA-249 A/SA-268, A/SA-688, A/SA-269, A/SA-554, A/SA- 270, A/SA- 789, A/SA-803, SB-163	TP-304, 304L, 304H, 309S, 309H, 310S, 310H, 316, 316Ti, 316H, 316L, 316LN, 317, 317L, 321, 321H, 347, 347H, 304L	3.00 mm to 254 mm OD WT: 0.6 mm to 20 mm

PROFILE

- CIRCULAR
- SQUARE
- RECTANGULAR

- OVAL
- FLAT / ELLIPTICAL
- CUSTOM

COATING/FINISH

- BLACK PAINT/ VARNISH
- G.I / HOT DIP GALVANIZED
- PREGALVANIZED
- POWDER COATED

- FBE / 3LP COATING
- S.S. ELECTRO. / MECH. POLISHING
- BRIGHT ANNEALING

END FINISH

- PLAIN END
- BEVELED END

- ROLL GROOVED
- THREADED & COUPLED

VALUE ADDED SERVICES

- ID & OD CONTROL
- HEAT TREATMENT
- DRILLING

- BENDING
- PRECISION CUTTING
- CUSTOM FABRICATION



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KADANA USA INC. SOURCING / MANUFACTURERS LIST (2025)			
CARBON STEEL WELDED (ERW / HFIW / LSAW / DSAW)			
MANUFACTURER	ORIGIN	SPECIFICATIONS	RANGE
K. D. Industries Inc.	UAE	ASTM / ASME	1/2" - 6"
Ajmal Steel Tubes and Pipes Industries LLC	UAE	ASTM / ASME / API 5L	1/2" - 24"
Surya Roshni Limited	India	ASTM / ASME / API 5L	1/2" - 20"
Ratnamani Metals & Tubes Limited	India	ASTM / ASME / API 5L	1/2" - 56"
Chung Hung Steel	Taiwan	ASTM / ASME / API 5L	2" - 20"
Kao Hsing Chang Iron & Steel Corporation	Taiwan	ASTM / ASME / API 5L	1/2" - 60"
Hi Steel Co., Ltd.	S. Korea	ASTM / ASME / API 5L	16" - 60"
Husteel Co., Ltd.	S. Korea	ASTM / ASME / API 5L	1/2" - 24"
Chang Won Bending Co., LTD	S. Korea	ASTM / ASME / API 5L	14" - 120"
Hyundai R.B Corporation	S. Korea	ASTM / ASME / API 5L	16" - 80"
Liberty Steel	U.K.	ASTM / ASME / API 5L	16" - 42"
CARBON STEEL SEAMLESS (HFS / CDS / HOT EXPANSION)			
MANUFACTURER	ORIGIN	SPECIFICATIONS	RANGE
"Alchemia" S.A.	Poland	ASTM / ASME	1/2" - 4"
Válcovny trub Chomutov a.s.	Czech Republic	ASTM / ASME / API 5L	10" - 26"
Piping Technology Industry (Thailand) Co., Ltd.	Thailand	ASTM / ASME / API 5L	1/2" - 40"
Maharashtra Seamless Limited	India	ASTM / ASME / API 5L	1/2" - 20"
ISMT Limited	India	ASTM / ASME / API 5L	1/2" - 10"
Global Seamless Tubes & Pipes Private Limited	India	ASTM / ASME / API 5L	1/8" - 6"
Viera Seamless Private Limited	India	ASTM / ASME / API 5L	1/8" - 6"
Yangzhou Chengde Steel Pipe Co., Ltd.	China	ASTM / ASME / API 5L	8" - 56"
Tianjin Pipe (Group) Corporation Limited	China	ASTM / ASME / API 5L	2" - 20"
Hengyang Valin Steel Tube Co.,Ltd.	China	ASTM / ASME / API 5L	1/2" - 28"
Tubo Steel Industry Sdn. Bhd.	Malaysia	ASTM / ASME / API 5L	1/2" - 3"
PT. Rainbow Tubulars Manufacture	Indonesia	ASTM / ASME	2" - 6"
STAINLESS STEEL WELDED (ERW / HFIW / LSAW / DSAW)			
MANUFACTURER	ORIGIN	SPECIFICATIONS	RANGE
H. Butting GmbH & Co. KG (Butting Gruppe GmbH & Co. KG)	Germany	ASTM / ASME	3/8" - 80"
Suncity Metals and Tubes Private Limited	India	ASTM / ASME	1/8" - 56"
Venus Pipes & Tubes Limited	India	ASTM / ASME	1/8" - 56"
Ratnamani Metals & Tubes Limited	India	ASTM / ASME	1/8" - 72"
Inoxium Tubi Pipes Industry LLC	UAE	ASTM / ASME	1/8" - 20"
STAINLESS STEEL SEAMLESS (HFS / CDS / HOT EXPANSION)			
MANUFACTURER	ORIGIN	SPECIFICATIONS	RANGE
Global Seamless Tubes & Pipes Pvt. Ltd.	India	ASTM / ASME	1/2" - 6"
Suraj Limited	India	ASTM / ASME	1/8" - 10"
Venus Pipes & Tubes Limited	India	ASTM / ASME	1/8" - 8"
Ratnamani Metals & Tubes Limited	India	ASTM / ASME	1/8" - 10"
Jindal Saw Ltd.	India	ASTM / ASME	1/8" - 6"
Zhejiang Baofeng Steel Group Co. Ltd.	China	ASTM / ASME	1/8" - 30"
Zhejiang Yingsheng Stainless Steel Co., Ltd.	China	ASTM / ASME	1/8" - 24"
Zhejiang Yinlong Stainless Steel Co., Ltd.	China	ASTM / ASME	1/8" - 24"
Zhejiang Kanglong Steel Co., Ltd.	China	ASTM / ASME	1/8" - 16"
Nantong Yongda Pipe Industry Incorporated Company	China	ASTM / ASME	1/8" - 52"
Changshu Walsin Specialty Steel Co., Ltd.	China	ASTM / ASME	1/8" - 20"
Vinlong Stainless Steel (Vietnam) Co., Ltd.	Vietnam	ASTM / ASME	1/2" - 8"